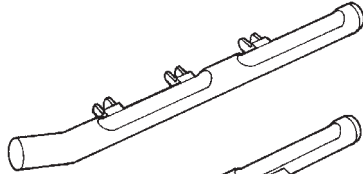


INSTALLATION INSTRUCTIONS

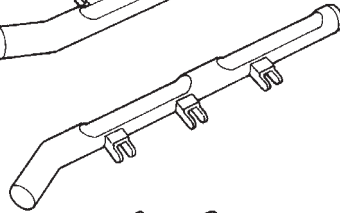
Accessory	Application	Publications No.
SIDE STEPS P/N 08L33-S9V-100A	2003 PILOT	All 23631
		Issue Date MAY 2002

PARTS LIST

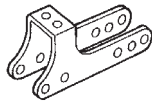
Left side step



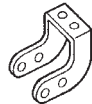
Right side step



6 "A" brackets



6 "B" brackets



24 Long flange bolts



48 Short flange bolts



48 Flange nuts



TOOLS AND SUPPLIES REQUIRED

Ratchet

Clip remover

13 mm Socket

13 mm Combination wrench

Extension

Blanket

Torque wrench

INSTALLATION

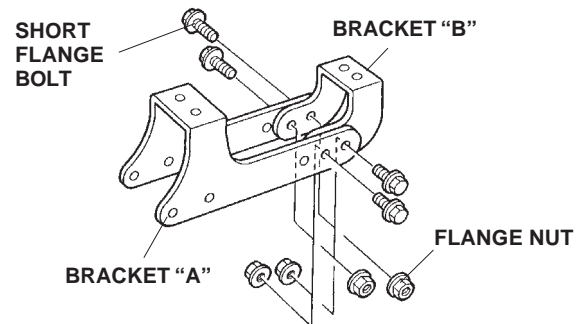
Customer Information: The information in this installation instruction is intended for use only by skilled technicians who have the proper tools, equipment, and training to correctly and safely add equipment to your vehicle. These procedures should not be attempted by "do-it-yourselfers."

NOTE:

- Thoroughly clean the bottom of the body from the rear of the front wheels up to the front of the rear wheels.
- Be careful not to damage the body paint finish. To prevent damage, place a blanket under the running board during the installation.
- These instructions show the left side running board being installed; the same procedure applies to installing the right running board.

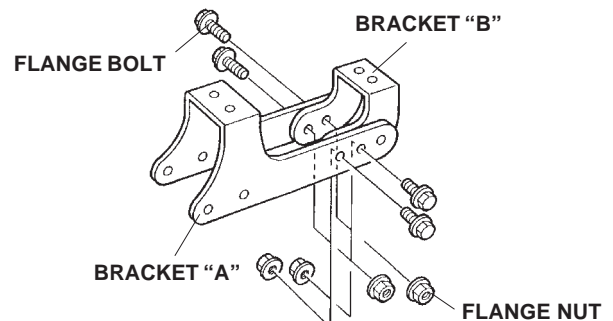
1. Assemble two front bracket assemblies using brackets "A" and "B" along with four short flange bolts, and four flange nuts. Be sure to use the outboard holes in bracket "B." Leave these nuts and bolts loose at this time.

Front Bracket Assembly

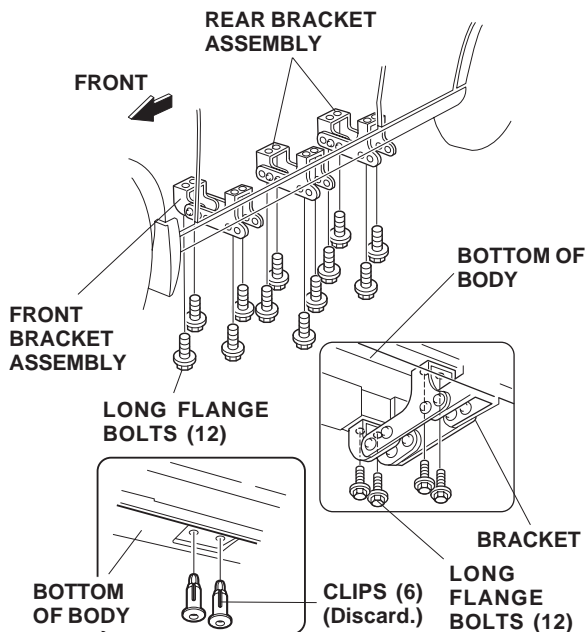


2. Assemble four center and rear bracket assemblies using brackets "A" and "B" along with four short flange bolts, and four flange nuts. Be sure to use the inboard holes in bracket "B." Leave these nuts and bolts loose at this time.

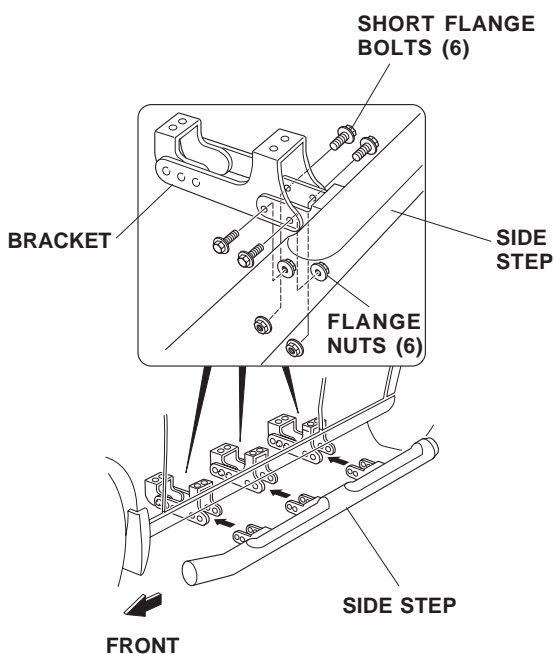
Center and Rear Bracket Assembly



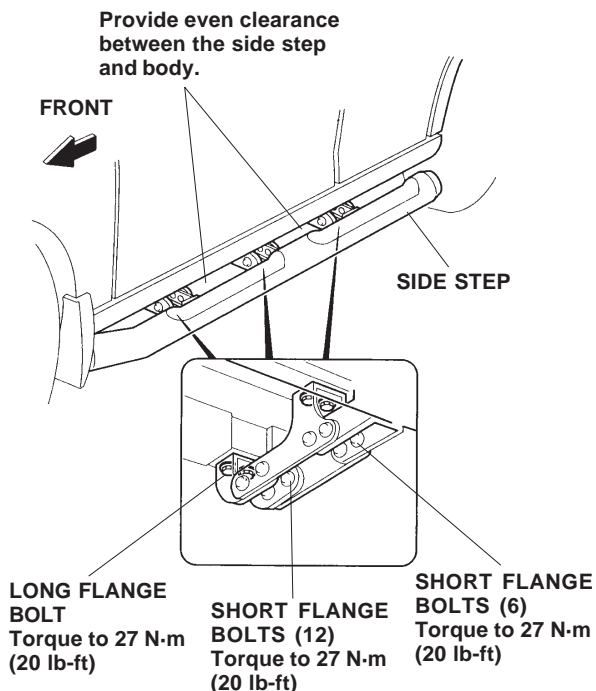
- Remove the six clips from the bottom of the body. Push in on the center of the clip, and remove it using a clip remover tool.



- Install the one front bracket assembly and two rear and center bracket assemblies to the body using the twelve long flange bolts. Thread the long flange bolts in about 3 or 4 threads.
- Position the side step to the brackets using the twelve short flange bolts and twelve flange nuts. Thread the short flange bolts in about 3 or 4 threads.



- Adjust the location of the left side step so that even clearance is obtained between the side step and body, then tighten the long flange bolts you installed in step 4. Torque the long flange bolts to 27 N·m (20 lb-ft)



- Torque the twelve short flange bolts you installed in step 2 to 27 N·m (20 lb-ft).
- Torque the six short flange bolts you installed in steps 1 and 2 to 27 N·m (20 lb-ft).
- Repeat steps 3 through 8 to install the side step on the right side of the vehicle.